

Work Order ID 141863

March 09, 2016 1:16:23 PM

141863

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Item ID: D206-642-113 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Skidtube LH, Low Gear with Run-on Landing Wearplates
Start Date: 2/18/2016 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 2/19/2016 Req'd Qty: 1.00 ***1*** Customer: CKEAR01
Reference: RMA RA112190

Approvals: Process Plan: SA Date: 20160309 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	Q								

100

0.00

100

QC

Memo

0.00

Quality Control

TAD TO INSPECT D206-642-113 B80978 ON RA112190

ATT; CLOSE W/O AT OFFSHORE

ADD NEW RED/WHITE LABELS & PAPERWORK

DAS
9 16-03-11.
9-89

110

Identify as per dwg & Stock Location: _____

0.00

110

Packaging

Memo

0.00

Packaging

Completed
8/3/16
[Signature]

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Item ID: D206-642-113

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Skidtube LH, Low Gear with Run-on Landing Wearplates

Stop ***NS2***Start Date: 2/18/2016 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 2/19/2016 Req'd Qty: 1.00 ***1***

Customer: CKEAR01

Reference: RMA RA112190

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120	QC21- Final Inspection - Work Order Release	0.00							
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120

QC

Memo

0.00

Quality Control

16/08/16 *SH*Closed by SH
16/08/03 *SH*

Picklist Print

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Work Order ID: 141863

141863

Parent Item: D206-642-113

D206-642-113

Parent Item Name: Skidtube LH, Low Gear with Run-on Landing Wearplates

Start Date: 2/18/2016

Required Date: 2/19/2016

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP REV:A 10.12.08 PER REV.N DD VERF:EC IPP
REV:B 11.09.23 ADDED K10111 DD VERF:EC IPP REV:C
REDESIGN PER ENG ERROR 11-11-17 JLM VERIFIED
BY:DD IPP Rev:D 12.11.21
ECN12-679 DD verf:JLM IPP Rev:E 14.04.24 ECN14-520
DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-113		Manufactured	No				Each	5.0000		1			

D206-642-113

Skidtube LH, Low Gear with Run-on Landing Wearplates

B80978 X1

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	1	
124295	1	
FG083	4	
104279	1	
107106	1	
107107	1	
107470	1	

**Dart Aerospace Ltd.**

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200

SKIDTUBE, LH**P//N: D206-642-113 CHG002****B/N: B141863**

DAS
9
9-89

**Dart Aerospace Ltd.**

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200

SKIDTUBE, LH**P//N: D206-642-113 CHG002****B/N: B141863**

DAS
9
9-89

DART aerospace		1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7 TEL.: 1-613-632-5200 www.dartaero.com	
PATENT	US #5735484 / CA #2222184 / EURO #0828655		
P/N	D206-642-113	CHG	CHG002
DESC.	Skidtube, LH	STC	SH98-4
LOT	B141863	STC	SA00475SE
MODEL	Bell 206A/B	STC	
TC APPROVAL # 09-89		MADE IN CANADA	
		D2729-4	

DAS
9
9-89

16-03-11